



Selection table of connecting rod bearing

(Oil clearance 20~46 μ)

Crank pin allowance 36 ϕ		3	4	5
		0 ~ -0.005	-0.005 ~ -0.010	-0.010 ~ -0.015
Connecting rod allowance 39 ϕ				
3	+0.024 +0.016	B (BROWN)	B (BROWN)	A (BLACK)
2	+0.016 +0.008	C (GREEN)	C (GREEN)	B (BROWN)
1	+0.008 0	D (YELLOW)	D (YELLOW)	C (GREEN)

NUMBER	PART NAME-HONDA#	QTY NEEDED
01	RING SET (STD) 13011-392-004	004
01	RING SET (OS) (0.25) 13021-392-000	(4)
01	RING SET (OS) (0.50) 13031-392-000	(4)
01	RING SET (OS) (0.75) 13041-392-000	(4)
01	RING SET (1.00) 13051-392-000	(4)
02	PISTON (STD) 13101-393-000	004
02	PISTON (OS) (0.25) 13102-393-000	(4)

02	PISTON (OS) (0.50) 13103-393-000	(4)
02	PISTON (OS) (0.75) 13104-393-000	(4)
02	PISTON (1.00) 13105-393-000	(4)
03	PIN, PISTON 13111-300-000	004
04	ROD D, CONNECTING 13204-300-000	004
04	ROD D, CONNECTING 13204-300-000	004
04	ROD D, CONNECTING 13204-300-000	004
04	ROD F, CONNECTING 13206-300-000	004
04	ROD H, CONNECTING 13208-300-000	004
04	ROD H, CONNECTING 13208-300-000	004
04	ROD H, CONNECTING 13208-300-000	004
05	BOLT, CONNECTING ROD 13213-333-003	008
06	NUT, CONNECTING ROD 13214-300-000	008
07	BEARING A, CONN ROD 13215-300-013	008
07	BEARING B, CONN ROD 13216-300-013	008
07	BEARING C, CONN ROD 13216-413-015	008
07	BEARING D, CONN ROD 13217-413-015	008
07	BEARING D, CONN ROD 13217-413-015	008
07	BEARING D, CONN ROD 13218-300-013	008
07	BEARING E, CONN ROD 13218-413-015	008
08	CRANKSHAFT 13310-393-000	001
09	BEARING A 13315-422-003	010
09	BEARING A 13315-422-003	010
09	BEARING A 13315-425-003	010
09	BRG B, CRANKSHAFT 13316-300-013	010
09	BRG B, CRANKSHAFT 13316-425-003	010
09	BRG B, CRANKSHAFT 13316-425-003	010
09	BRG C, CRANKSHAFT 13317-425-003	010
09	BRG C, CRANKSHAFT 13317-425-003	010
09	BRG C, CRANKSHAFT 13317-425-003	010
09	BRG D, CRANKSHAFT 13318-422-003	010
09	BRG D, CRANKSHAFT 13318-422-003	010
09	BRG D, CRANKSHAFT 13318-425-003	010
10	OIL SEAL (30X42X8) 91201-300-003	001
11	CLIP (15MM) 94601-15000	008