



Selection table of connecting rod bearing

(oil clearance 20 ~ 46 μ)

Crank pin allowance 36 ϕ →		(Mark) 3 0 ~ - 0.005	(Mark) 4 - 0.005 ~ - 0.010	(Mark) 5 - 0.010 ~ - 0.015
(Mark)	Connecting rod allowance 39 ϕ			
3	+ 0.024 + 0.016	B (BROWN)	B (BROWN)	A (BLACK)
2	+ 0.024 + 0.008	C (GREEN)	C (GREEN)	B (BROWN)
1	+ 0.008 0	D (YELLOW)	D (YELLOW)	C (GREEN)

NUMBER	PART NAME-HONDA#	QTY NEEDED
01	CRANKSHAFT 13000-300-050	001
02	RING SET (STD) 13011-410-601	004
02	RING SET (OS) (0.25) 13021-410-601	(4)
02	RING SET (OS) (0.50) 13031-410-601	(4)

02	RING SET (OS) (0.75) 13041-410-601	(4)
02	RING SET (1.00) 13051-410-601	(4)
03	PISTON (STD) 13101-410-003	004
03	PISTON (OS) (0.25) 13102-410-003	(4)
03	PISTON (OS) (0.50) 13103-410-003	(4)
03	PISTON (OS) (0.75) 13104-410-003	(4)
03	PISTON (1.00) 13105-410-003	(4)
04	PIN, PISTON 13111-300-000	004
05	ROD B, CONNECTING 13202-410-000	004
05	ROD D, CONNECTING 13204-410-000	004
05	ROD F, CONNECTING 13206-410-000	004
05	ROD H, CONNECTING 13208-410-000	004
05	ROD K, CONNECTING 13210-410-000	004
06	BOLT, CONNECTING ROD 13213-KV0-000	008
07	NUT, CONNECTING ROD 13214-410-003	008
08	BEARING A, CONN ROD 13215-410-015	008
08	BEARING C, CONN ROD 13216-413-015	008
08	BEARING C, CONN ROD 13216-413-015	008
08	BEARING C, CONN ROD 13217-410-015	008
08	BEARING D, CONN ROD 13217-413-015	008
08	BEARING E, CONN ROD 13218-413-015	008
08	BEARING E, CONN ROD 13218-413-015	008
09	BEARING A 13315-422-003	010
09	BEARING A 13315-422-003	010
09	BEARING A 13315-425-003	010
09	BRG B, CRANKSHAFT 13316-300-013	010
09	BRG B, CRANKSHAFT 13316-425-003	010
09	BRG B, CRANKSHAFT 13316-425-003	010
09	BRG C, CRANKSHAFT 13317-425-003	010
09	BRG C, CRANKSHAFT 13317-425-003	010
09	BRG C, CRANKSHAFT 13317-425-003	010
09	BRG D, CRANKSHAFT 13318-422-003	010
09	BRG D, CRANKSHAFT 13318-422-003	010
09	BRG D, CRANKSHAFT 13318-425-003	010

10	OIL SEAL (30X42X8) 91201-300-003	001
11	CLIP (15MM) 94601-15000	008

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