



Selection table of connecting rod bearing

(Oil clearance 20~46μ)

Crank pin allowance 36φ Connecting rod allowance 39φ		(Mark)	3	4	5
			0 ~ -0.005	-0.005 ~ -0.010	-0.010 ~ -0.015
(Mark) 3	+0.024 +0.016		B (BROWN)	B (BROWN)	A (BLACK)
2	+0.016 +0.008		C (GREEN)	C (GREEN)	B (BROWN)
1	+0.008 0		D (YELLOW)	D (YELLOW)	C (GREEN)

NUMBER	PART NAME-HONDA#	QTY NEEDED
01	CRANKSHAFT 13000-300-050	001
02	RING SET (STD) 13011-392-004	004
02	RING SET (STD) 13011-392-004	004

02	RING SET (STD) 13011-392-004	004
02	RING SET (STD) 13011-392-004	004
02	RING SET (OS) (0.25) 13021-392-000	(4)
02	RING SET (OS) (0.25) 13021-392-000	(4)
02	RING SET (OS) (0.25) 13021-392-000	(4)
02	RING SET (OS) (0.50) 13031-392-000	(4)
02	RING SET (OS) (0.50) 13031-392-000	(4)
02	RING SET (OS) (0.50) 13031-392-000	(4)
02	RING SET (OS) (0.75) 13041-392-000	(4)
02	RING SET (OS) (0.75) 13041-392-000	(4)
02	RING SET (OS) (0.75) 13041-392-000	(4)
02	RING SET (1.00) 13051-392-000	(4)
02	RING SET (1.00) 13051-392-000	(4)
03	PISTON (STD) 13101-392-020	004
03	PISTON (OS) (0.25) 13102-392-020	(4)
03	PISTON (OS) (0.50) 13103-392-020	(4)
03	PISTON (OS) (0.75) 13104-392-020	(4)
03	PISTON (1.00) 13105-392-020	(4)
04	PIN, PISTON 13111-300-000	004
05	ROD D, CONNECTING 13204-300-000	004
05	ROD D, CONNECTING 13204-300-000	004
05	ROD D, CONNECTING 13204-300-000	004
05	ROD F, CONNECTING 13206-300-000	004
05	ROD H, CONNECTING 13208-300-000	004
05	ROD H, CONNECTING 13208-300-000	004
05	ROD H, CONNECTING 13208-300-000	004
06	BOLT, CONNECTING ROD 13213-333-003	008
06	BOLT, CONNECTING ROD 13213-KV0-000	008
07	NUT, CONNECTING ROD 13214-300-000	008
08	BEARING A, CONN ROD 13215-300-013	008
08	BEARING B, CONN ROD 13216-300-013	008
08	BEARING C, CONN ROD 13216-413-015	008

08	BEARING D, CONN ROD 13217-413-015	008
08	BEARING D, CONN ROD 13217-413-015	008
08	BEARING D, CONN ROD 13218-300-013	008
08	BEARING E, CONN ROD 13218-413-015	008
09	BEARING A 13315-422-003	010
09	BEARING A 13315-422-003	010
09	BEARING A 13315-425-003	010
09	BRG B, CRANKSHAFT 13316-300-013	010
09	BRG B, CRANKSHAFT 13316-425-003	010
09	BRG B, CRANKSHAFT 13316-425-003	010
09	BRG C, CRANKSHAFT 13317-425-003	010
09	BRG C, CRANKSHAFT 13317-425-003	010
09	BRG C, CRANKSHAFT 13317-425-003	010
09	BRG D, CRANKSHAFT 13318-422-003	010
09	BRG D, CRANKSHAFT 13318-422-003	010
09	BRG D, CRANKSHAFT 13318-425-003	010
10	OIL SEAL (30X42X8) 91201-300-003	001
11	CLIP (15MM) 94601-15000	008

www.hondachopper.com