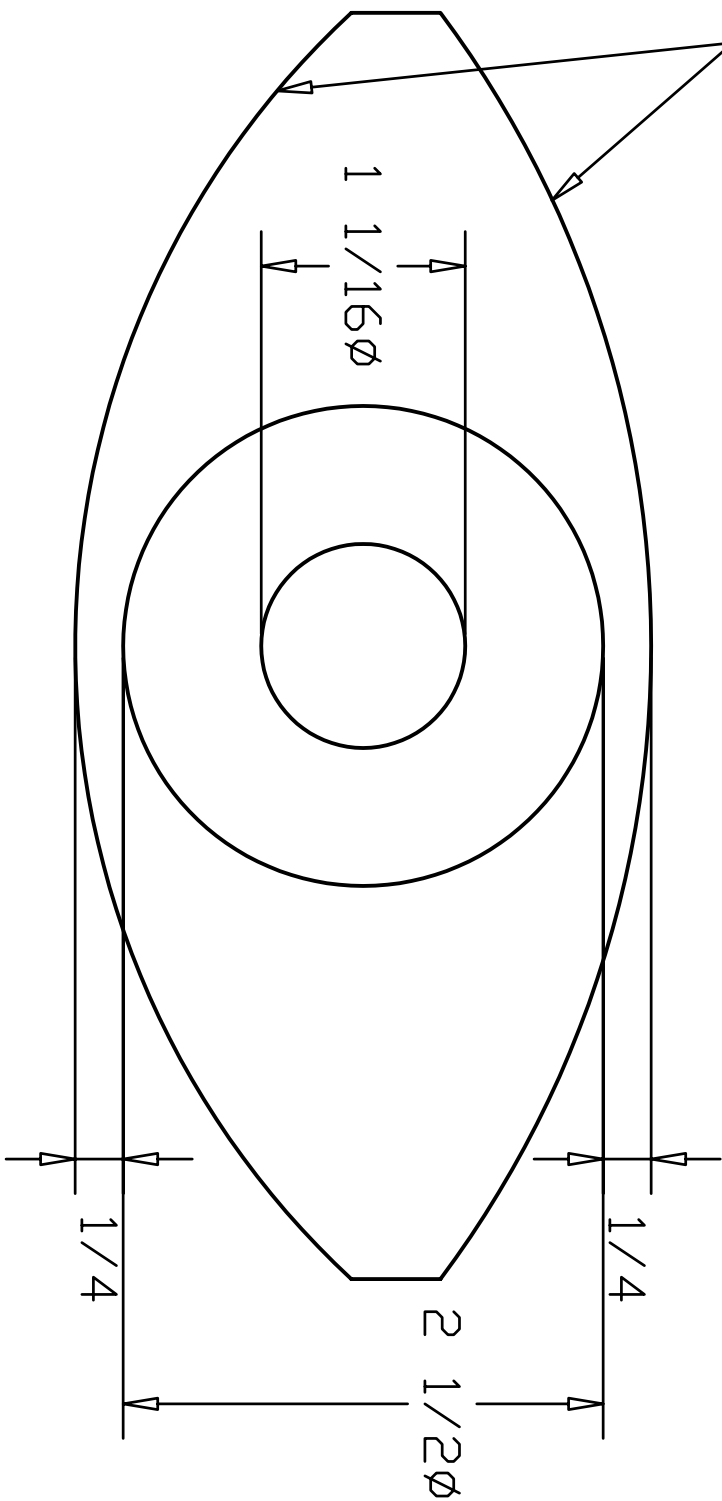


Suggested Radii	
Face 1	Face 2
4 1/2	5 1/2
5	6
6 1/2	7 1/2
7	8
9	12
10	11
13	14
15	18
20	22
24	36
28	30
34	35
39	40
42	48
54	60
66	72
78	84
108	120

Radius 4 1/2 to 120, as required



Mat'l - Cast Iron